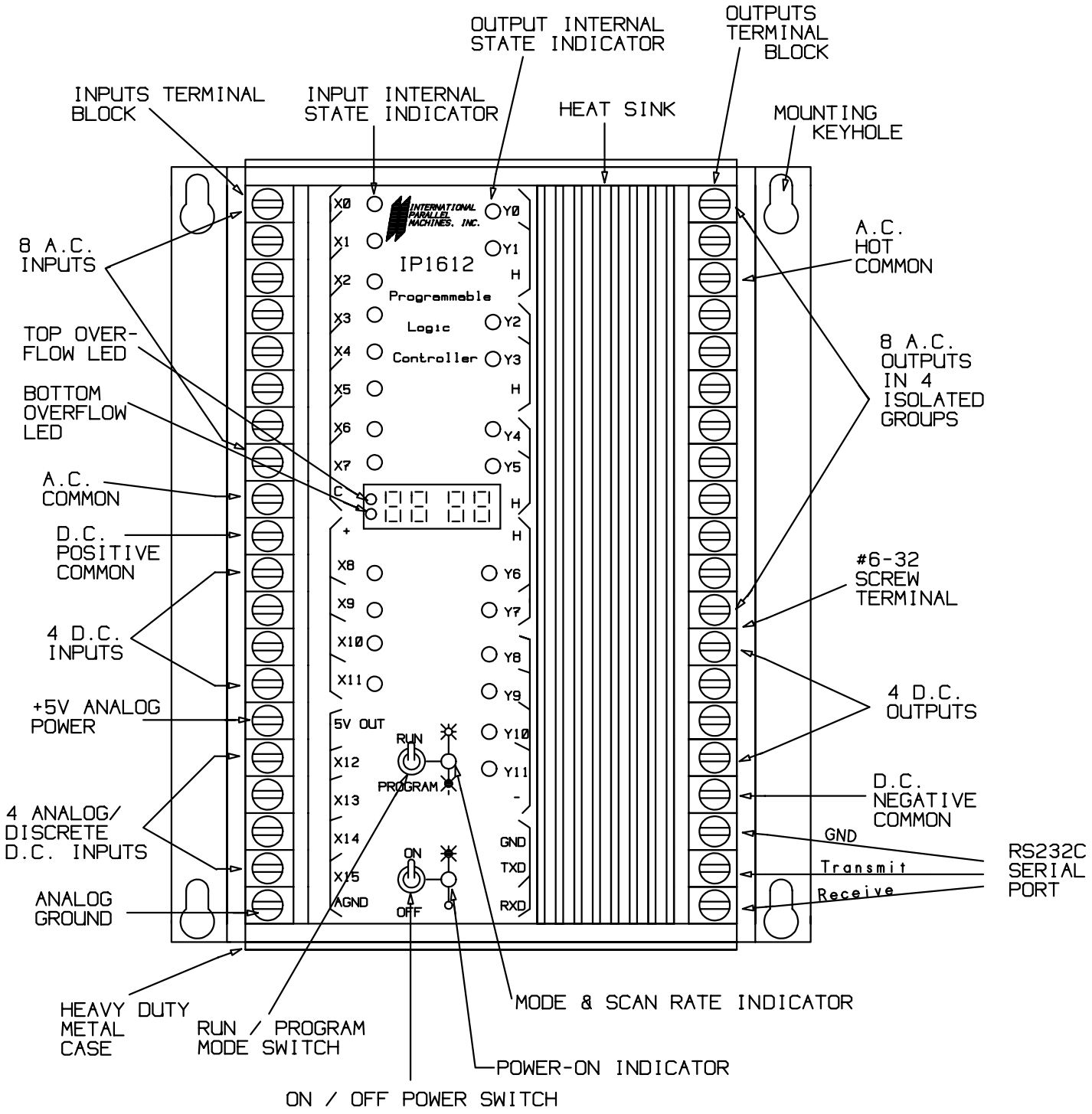The IP1612 External Features